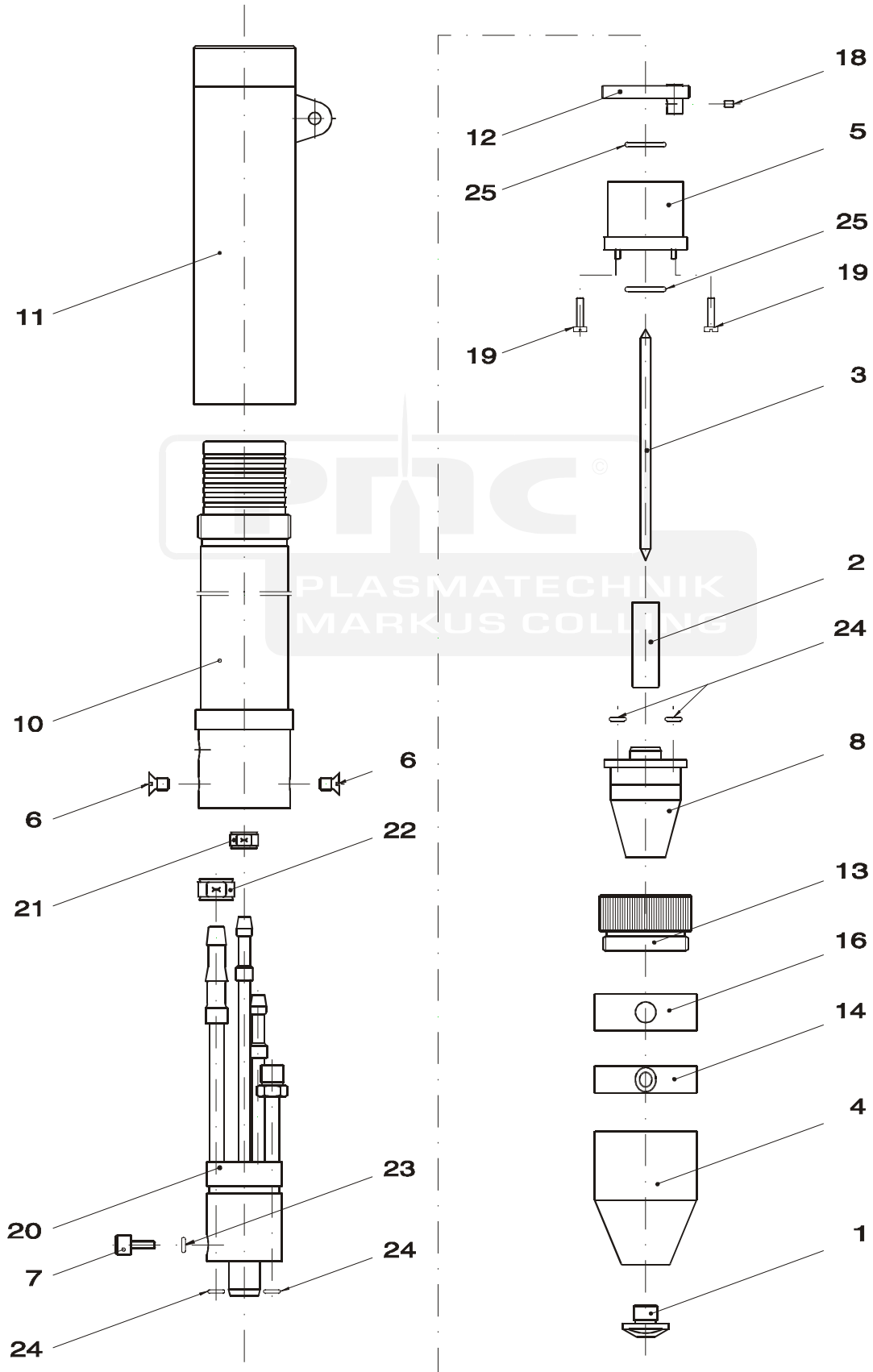


10. Spare parts

10.1 Spare parts of torch PMC 250-1/253



10. Spare parts

List of torch spare parts PMC 250-1/253

Item	Description	Article No.
1-25	Torch body complete Torch body complete with long barrel	P53.00069 P53.01769
1	* Nozzle \varnothing 1.4 mm	P14.45291
	* Nozzle \varnothing 2.0 mm	P14.45327
	* Nozzle \varnothing 2.5 mm	P14.45261
2	* Centering piece	P14.45260
3	* Electrode \varnothing 4 x 95	P53.03784
4	* Protection cap	P14.45259
5	Insulator cpl.	P53.03631
6	Screw M5x8	2x P72.11100
7	* Electrode fixing screw	P14.45258
8	Nozzle holder	P53.03632
10	Inner tube	P53.00856
	Inner tube long	P53.01770
11	Outside tube	P53.00853
	Outside tube long	P53.01772
12	Threat ring cpl.	P14.45257
13	Union nut	P12.86203
14	Ring	P53.00401
16	Insulator ring	P53.00402
18	Screw M3x4	P02.21603
19	Screw M3x16	2x P53.99794
20	Electrode holder cpl.	P14.45254
21	Hose clamp 10,0	2x P53.99930
22	Hose clamp 13,3	P53.99934
23	* O-ring 3,10 x 1,60	P13.29275
24	* O-ring 3,50 x 1,50	5x P03.29012
25	* O-ring 13,00 x 2,00	2x P13.29276
none	Cable fixener 3,6x140	2x P15.42897
	* see note on page 34	